

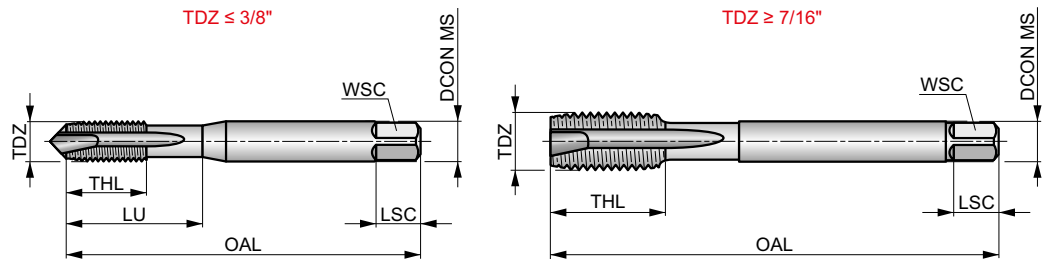
E021



Macho Máquina HSS-E-PM, Ponta Helicoidal, Rosca UNC, Norma ISO

Macho máquina com ponta helicoidal adequado apenas para furos passantes. A superfície revenida a vapor atua para reter o fluido de corte e evitar a adesão dos cavacos à ferramenta.

	ISO 529	2B
	2.5xD	HSS-E PM
B 3.5-5		



Recomendação do grupo de materias da peça de trabalho e valores iniciais para velocidade de corte (m/min).

P1.1 ▣22	P2.2 ▣16	P2.3 ▣14	P3.2 ▣10	P3.3 ▣9	P4.1 ▣8	P4.2 ▣6	M1.1 ▣10	M1.2 ▣8	M2.1 ▣9	M2.2 ▣7	M3.1 ▣7	M3.2 ▣6	M3.3 ▣5
M4.1 ▣4	K1.1 ▣13	K1.2 ▣10	K1.3 ▣7	K2.1 ▣16	K2.2 ▣13	K3.1 ▣14	K3.2 ▣10	K4.1 ▣13	K4.2 ▣9	K5.1 ▣15	K5.2 ▣11		

Produto	TDZ	TPI	TD	OAL	THL	DCON MS	WSC	LSC	NOF	PHD	LU
			(mm)	(mm)	(mm)						(mm)
E0212-56	2	56	2.184	44.5	9.5	2.80	2.24	5	2	1.85	9.50
E0214-40	4	40	2.845	48.0	14	3.15	2.50	5	3	2.35	14.00
E0215-40	5	40	3.175	48.0	12.5	3.15	2.50	5	3	2.65	12.50
E0216-32	6	32	3.505	50.0	16	3.55	2.80	5	3	2.85	16.00
E0218-32	8	32	4.166	53.0	9.5	4.50	3.55	6	3	3.50	17.00
E02110-24	10	24	4.826	58.0	11	5.00	4.00	7	3	3.90	20.00
E02112-24	12	24	5.486	62.0	12	5.60	4.50	7	3	4.50	21.00
E0211/4	1/4	20	6.350	66.0	13	6.30	5.00	8	3	5.10	26.00
E0215/16	5/16	18	7.938	72.0	16	8.00	6.30	9	3	6.60	29.00
E0213/8	3/8	16	9.525	80.0	18	10.00	8.00	11	3	8.00	32.00
E0217/16	7/16	14	11.112	85.0	19	8.00	6.30	9	3	9.40	—
E0211/2	1/2	13	12.700	89.0	22	9.00	7.10	10	3	10.80	—
E0215/8	5/8	11	15.875	102.0	24	12.50	10.00	13	3	13.50	—
E0213/4	3/4	10	19.050	112.0	29	14.00	11.20	14	4	16.50	—
E0217/8	7/8	9	22.225	118.0	29	16.00	12.50	16	4	19.50	—
E0211	1"	8	25.400	130.0	35	18.00	14.00	18	4	22.25	—