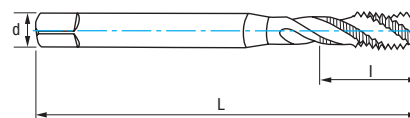


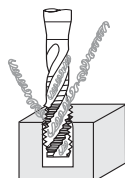
Ref. **3150****MACHO HELICOIDAL MÁQUINA MÉTRICA M. REFORZADO**

Reinforced Shank Metric Machine Spiral Tap

Taraud helicoidal machine métrique queue renforcée



HSSE 5%Co	DIN 371	C 2-3h		Tol. 6H	α $10^\circ \pm 2$	
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< 2D

Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20

Avance $f = P$ (Paso - Pitch - Pas) $V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

M	P	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
M3	0,50	56	5	3,50	2,70	3	63050	
M3,5	0,60	56	6	4,00	3,00	3	63053	
M4	0,70	63	7	4,50	3,40	3	63056	
M5	0,80	70	8	6,00	4,90	3	63059	
M6	1,00	80	10	6,00	4,90	3	63062	
M7	1,00	80	10	7,00	5,50	3	63065	
M8	1,25	90	13	8,00	6,20	3	63071	
M9	1,25	90	13	9,00	7,00	3	67882	
M10	1,50	100	15	10,00	8,00	3	63083	



Set

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